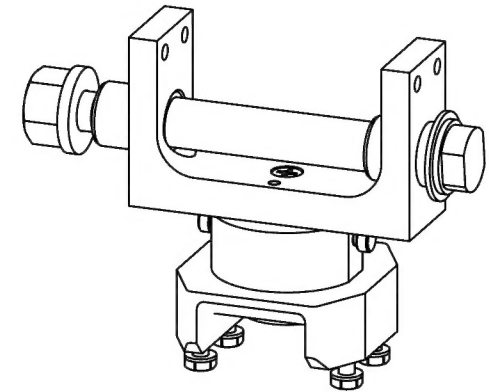
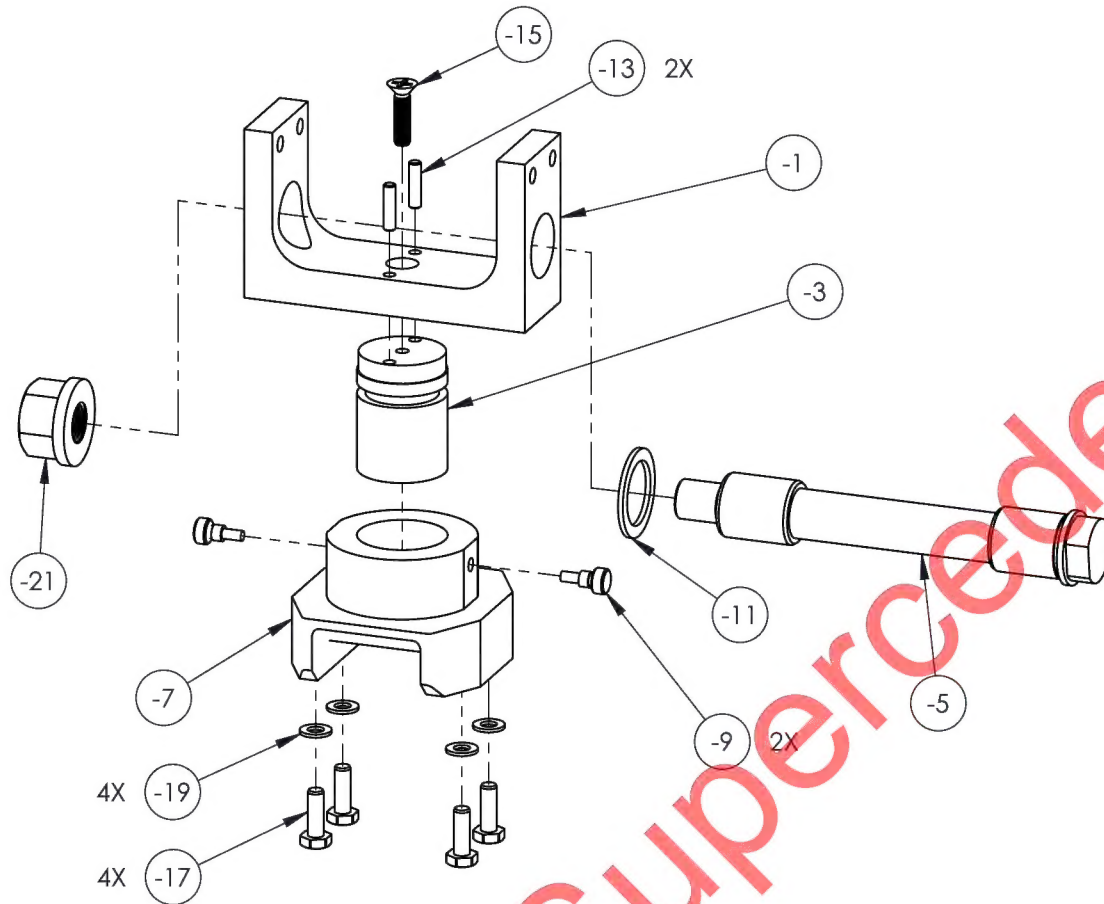


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



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URF 19-588 19.02.14 (VM)

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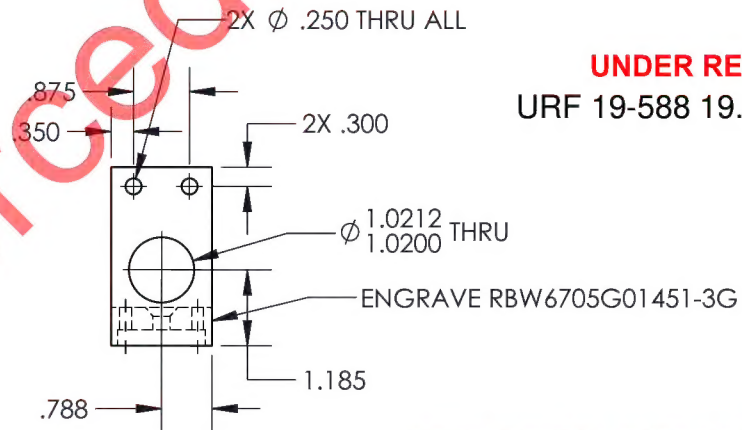
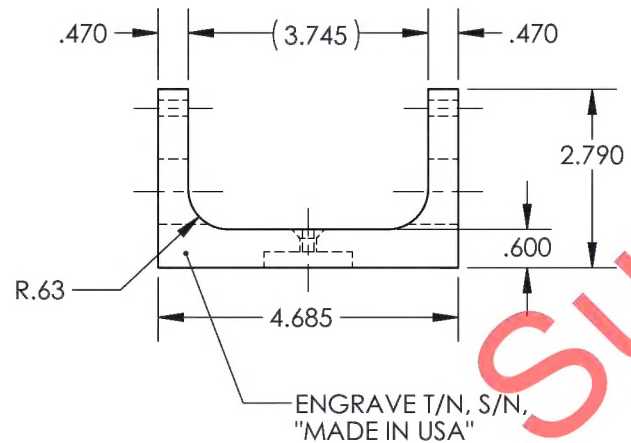
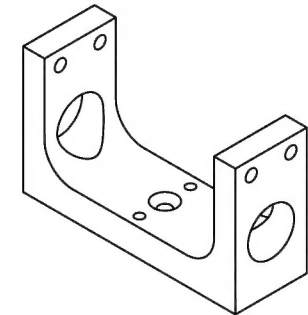
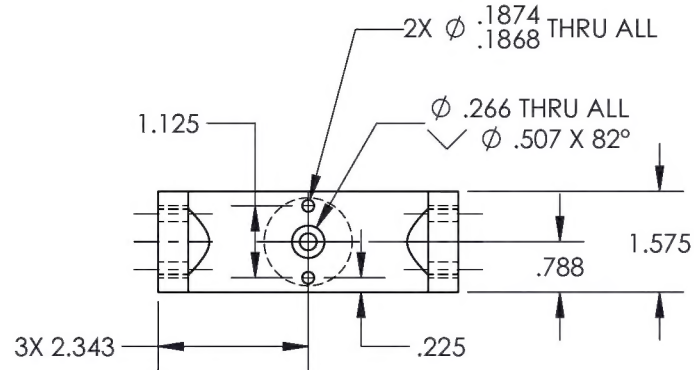
USED IN KIT RBW6705G00332-3G

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	YOKE	6061	1-5/8 X 2-7/8 X 4-3/4	2
			-3	1	BASE	BRASS	Ø1-1/2 X 2-1/8	3
			-5	1	BOLT	4140	Ø1-1/8 X 7-1/8	4
			-7	1	BASE	1018	2-1/4 X 3-1/4 X 3-1/4	5
			-9	2	KNOB	BRASS	Ø1-1/2 X 7/8	6
			-11	1	WASHER	1018	Ø1-1/2 X 1/8	7
		B/O	-13	2	DOWEL PIN	STEEL	Ø3/16 X 3/4 MCMaster-CARR #98381A508	1
		B/O	-15	1	SCREW	STEEL	1/4-20 X 1 MCMaster-CARR #90273A542	1
		B/O	-17	4	SCREW	STEEL	1/4-28 X 3/4 MCMaster-CARR #92620A563	1
		B/O	-19	4	WASHER	STEEL	1/4 MCMaster-CARR #95229A430	1
		B/O	-21	1	FLANGE NUT	STEEL	5/8-18 MCMaster-CARR #91030A445	1

RED BARN MACHINE	
TITLE FLAPPING LOCKING TOOL, T/R	
DWG NO. RBW6705G00632-3G	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING USED ON MODEL AW139
SCALE 1:3	DATE 5/23/2012 SHEET 1 OF 7

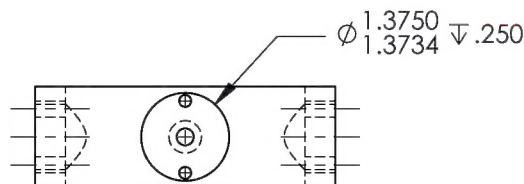
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW
 URF 19-588 19.02.14 (VM)

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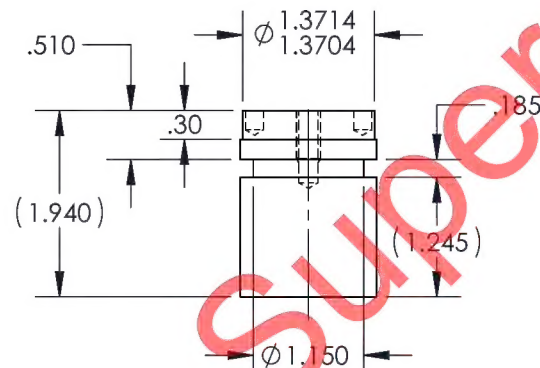
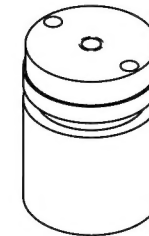
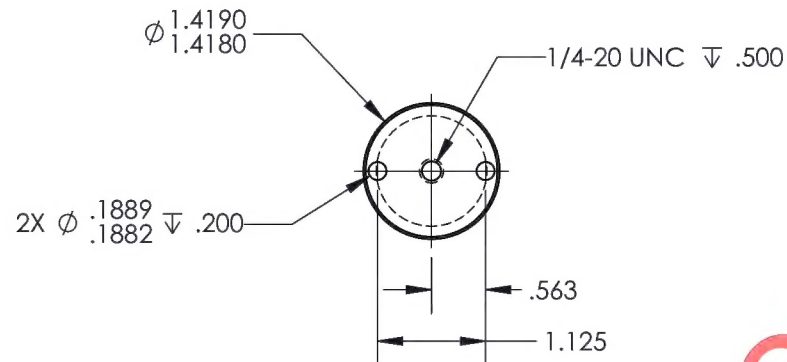


①
 YOKE

RED BARN MACHINE	
TITLE FLAPPING LOCKING TOOL, T/R	
DWG NO. RBW6705G00632-3G-1	REV
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:3	DATE 5/23/2012
SHEET 2 OF 7	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



③
BASE

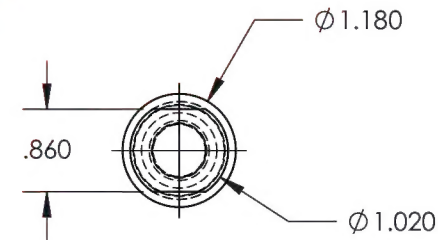
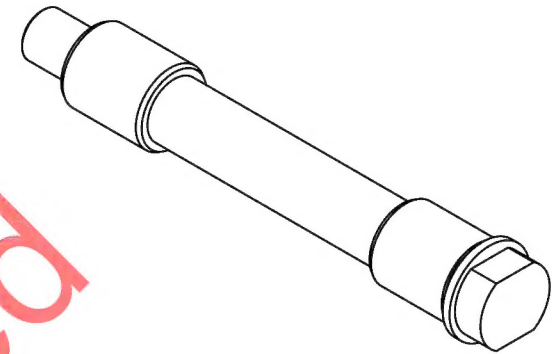
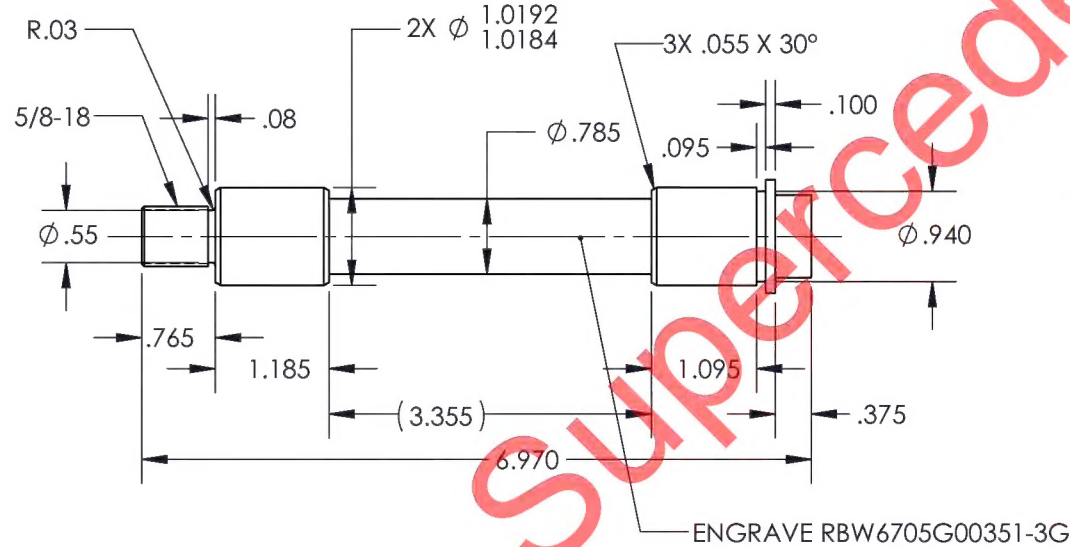
UNDER REVIEW
URF 19-588 19.02.14 (VM)

SEE ATTACHED DEVIATION

 RED BARN MACHINE	
TITLE FLAPPING LOCKING TOOL, T/R	
DWG NO. RBW6705G00632-3G-3	REV
MAT'L BRASS	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$	APPROVED  HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:2	DATE 5/23/2012
SHEET 3 OF 7	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



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URF 19-588 19.02.14 (VM)

SEE ATTACHED DEVIATION

(-5)

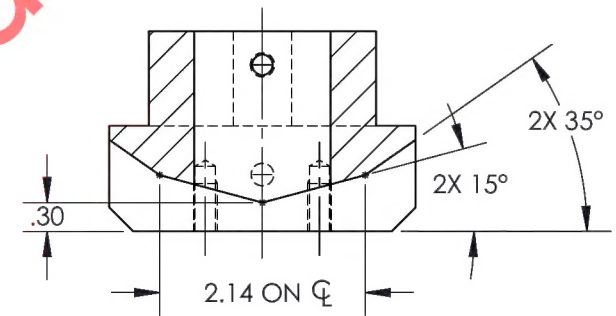
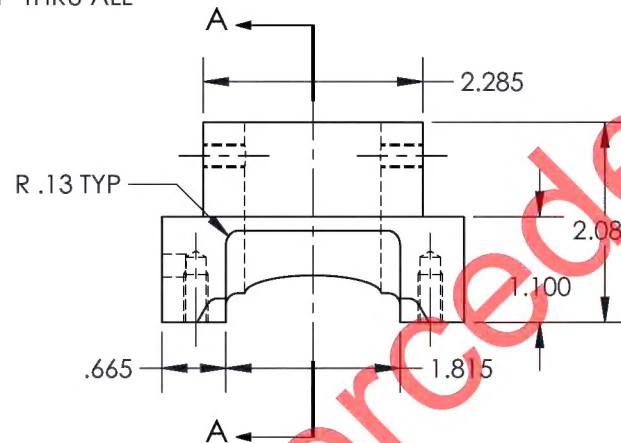
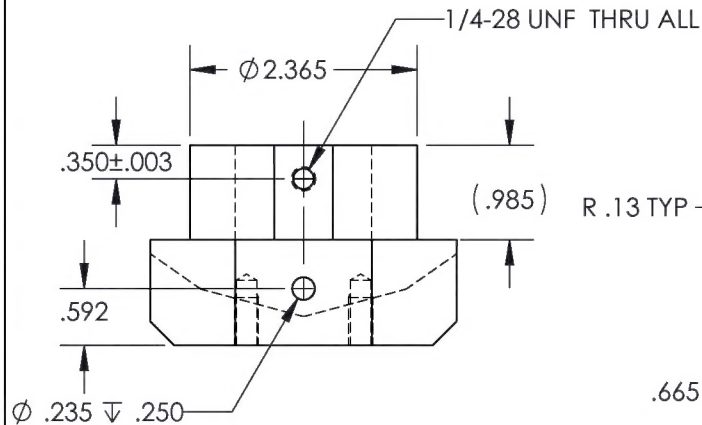
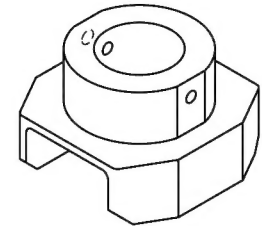
BOLT

RED BARN MACHINE	
TITLE FLAPPING LOCKING TOOL, T/R	
DWG NO. RBW6705G00632-3G-5	REV
MAT'L 4140	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 5/23/2012
SHEET 4 OF 7	

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SECTION A-A

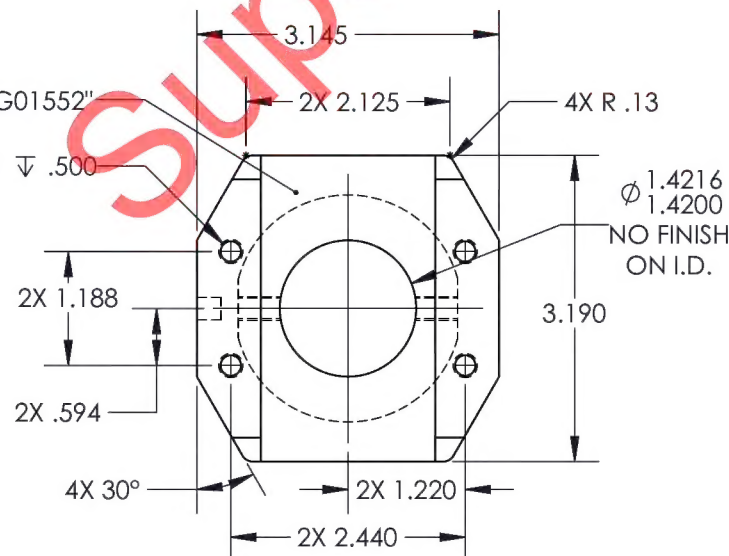
SEE ATTACHED DEVIATION

(-7)

BASE

ENGRAVE "RBW6705G01552"

4X 1/4-28 UNF ∇ .500

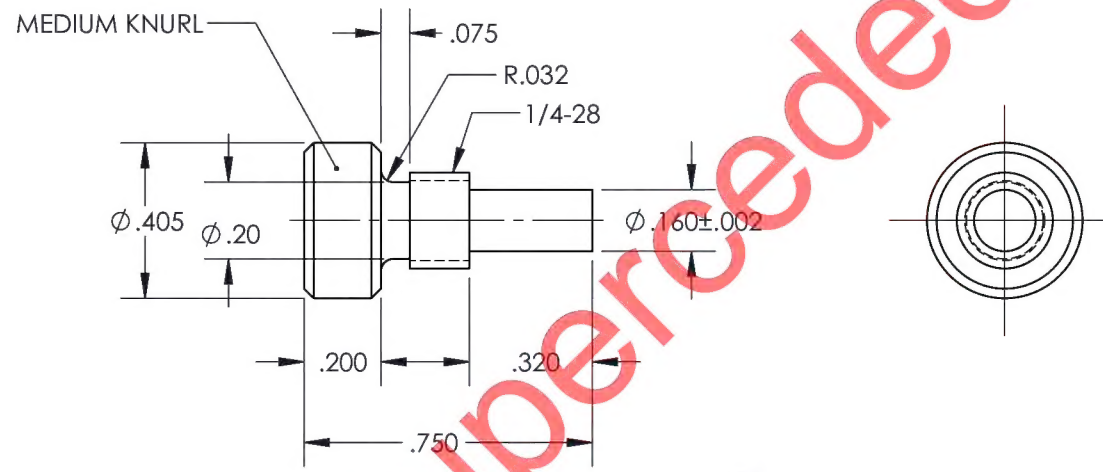
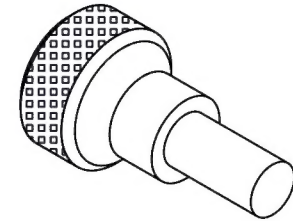


RED BARN MACHINE	
TITLE FLAPPING LOCKING TOOL, T/R	
DWG NO. RBW6705G00632-3G-7	REV
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 5/23/2012
	SHEET 5 OF 7

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⑨
KNOB

SEE ATTACHED DEVIATION

RED BARN MACHINE	
TITLE FLAPPING LOCKING TOOL, T/R	
DWG NO. RBW6705G00632-3G-9	REV
MAT'L BRASS	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 2:1	DATE 5/23/2012
SHEET 6 OF 7	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-11)
WASHER

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SEE ATTACHED DEVIATION

 RED BARN MACHINE	
TITLE FLAPPING LOCKING TOOL, T/R	
DWG NO. RBW6705G00632-3G-11	REV
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH BLACK OXIDE SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:1	DATE 5/23/2012
SHEET 7 OF 7	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. <u>RBW6705G00632-3G</u> NCR No. _____		DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Cross tube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Cross tube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																																																			
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Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>																																																																								
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																																																																									
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval May 29, 2018																																																																					
Description Work Order Deviation				Disposition																																																																							
RBW6705G00632-3G-1 : -DIMENSION 1.125" +/- 0.005" SHOULD BE 1.125" +/-0.001" -FINISH CLEAR ANODIZE SHOULD BE RED ANODIZE RBW6705G00632-3G-3 : -DIMENSION 1.125" +/-0.005" SHOULD BE 1.125" +/-0.005" -DIMENSION 0.510" +/-0.005" SHOULD BE 0.510"+0/-0.005" -MATERIAL BRASS SHOULD BE BRASS 360 RBW6705G00632-3G-5 : - FINISH CAD PLATE YELLOW SHOULD BE ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2 RBW6705G00632-3G-7 : - FINISH CAD PLATE YELLOW SHOULD BE ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2 RBW6705G00632-3G-9 : -MATERIAL BRASS SHOULD BE BRASS 360 - MISSING CHAMFER DIMENSION SHOULD BE 0.03" x 45° CMF 2PL				- This deviation is acceptable. - The fit, form and function of the tool will be as originally intended.				Completed By 																																																																			
								Lead hand / Supervisor Approval Verification 																																																																			
								QC / QA Coordinator Approval 																																																																			
Root Cause				FAULT CATEGORY																																																																							
<table style="width: 100%;"> <tr> <td>Environment <input type="checkbox"/></td> <td>No Re-verification <input type="checkbox"/></td> <td>Pressure/Forced <input type="checkbox"/></td> <td>Temperature/Cure <input type="checkbox"/></td> <td>Power Loss/Surge <input type="checkbox"/></td> <td>Positioned Wrong <input type="checkbox"/></td> </tr> <tr> <td>Design <input checked="" type="checkbox"/></td> <td>Operator <input type="checkbox"/></td> <td>Bending <input type="checkbox"/></td> <td>Set-up <input type="checkbox"/></td> <td>Folio/Program <input type="checkbox"/></td> <td>Outside Dimensions <input type="checkbox"/></td> </tr> <tr> <td>Doc/Data <input type="checkbox"/></td> <td>Offset/Setup <input type="checkbox"/></td> <td>Centre Not Concentric <input type="checkbox"/></td> <td>BOM/Route <input type="checkbox"/></td> <td>Grain <input type="checkbox"/></td> <td>Over/Under tolerance <input type="checkbox"/></td> </tr> <tr> <td>Equip/Tooling <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td>Cracks <input type="checkbox"/></td> <td>Broken/Damage/Defect <input type="checkbox"/></td> <td>Weld <input type="checkbox"/></td> <td>Part Incorrect <input type="checkbox"/></td> </tr> <tr> <td>Handling/Pre <input type="checkbox"/></td> <td>Training <input type="checkbox"/></td> <td>Crimp/Kink/Ripple/Wave <input type="checkbox"/></td> <td>Inspection Incomplete/Unqualified <input type="checkbox"/></td> <td>Wrong Stock Pulled <input type="checkbox"/></td> <td>Part Lost/Missing <input type="checkbox"/></td> </tr> <tr> <td>Material <input checked="" type="checkbox"/></td> <td>Use for Testing <input type="checkbox"/></td> <td>Cuffs <input type="checkbox"/></td> <td>Contamination <input type="checkbox"/></td> <td>Out of Sequence <input type="checkbox"/></td> <td>Part Moved <input type="checkbox"/></td> </tr> <tr> <td>Internal Transport <input type="checkbox"/></td> <td>Poor Information <input type="checkbox"/></td> <td>Crushing <input type="checkbox"/></td> <td>Countersink <input type="checkbox"/></td> <td>Off-set <input type="checkbox"/></td> <td>Drawing <input type="checkbox"/></td> </tr> <tr> <td>Tribal Knowledge <input type="checkbox"/></td> <td>Rushing <input type="checkbox"/></td> <td>Heat Treat <input type="checkbox"/></td> <td>Cut Too Short <input type="checkbox"/></td> <td>Mislabeled <input type="checkbox"/></td> <td>Finish <input type="checkbox"/></td> </tr> <tr> <td>LOA <input type="checkbox"/></td> <td>Product Improvement <input type="checkbox"/></td> <td>Wave/Twist in Tube <input type="checkbox"/></td> <td>Instructions Incomplete/Unclear <input type="checkbox"/></td> <td>Fit/Function <input type="checkbox"/></td> <td>Misread <input type="checkbox"/></td> </tr> <tr> <td>Substation <input type="checkbox"/></td> <td>Process Improvement <input type="checkbox"/></td> <td>Marks/Chatter <input type="checkbox"/></td> <td>Drill Holes <input type="checkbox"/></td> <td>Misaligned/off center <input type="checkbox"/></td> <td>Turning Sequence <input type="checkbox"/></td> </tr> <tr> <td>Past Expiry Date <input type="checkbox"/></td> <td>Manufacturing Process <input type="checkbox"/></td> <td colspan="4" rowspan="2" style="text-align: center;">OTHER : _____</td> </tr> <tr> <td>Misidentified <input type="checkbox"/></td> <td>Past Due <input type="checkbox"/></td> </tr> </table>				Environment <input type="checkbox"/>	No Re-verification <input type="checkbox"/>	Pressure/Forced <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>	Power Loss/Surge <input type="checkbox"/>	Positioned Wrong <input type="checkbox"/>	Design <input checked="" type="checkbox"/>	Operator <input type="checkbox"/>	Bending <input type="checkbox"/>	Set-up <input type="checkbox"/>	Folio/Program <input type="checkbox"/>	Outside Dimensions <input type="checkbox"/>	Doc/Data <input type="checkbox"/>	Offset/Setup <input type="checkbox"/>	Centre Not Concentric <input type="checkbox"/>	BOM/Route <input type="checkbox"/>	Grain <input type="checkbox"/>	Over/Under tolerance <input type="checkbox"/>	Equip/Tooling <input type="checkbox"/>	Supplier <input type="checkbox"/>	Cracks <input type="checkbox"/>	Broken/Damage/Defect <input type="checkbox"/>	Weld <input type="checkbox"/>	Part Incorrect <input type="checkbox"/>	Handling/Pre <input type="checkbox"/>	Training <input type="checkbox"/>	Crimp/Kink/Ripple/Wave <input type="checkbox"/>	Inspection Incomplete/Unqualified <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>	Part Lost/Missing <input type="checkbox"/>	Material <input checked="" type="checkbox"/>	Use for Testing <input type="checkbox"/>	Cuffs <input type="checkbox"/>	Contamination <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>	Part Moved <input type="checkbox"/>	Internal Transport <input type="checkbox"/>	Poor Information <input type="checkbox"/>	Crushing <input type="checkbox"/>	Countersink <input type="checkbox"/>	Off-set <input type="checkbox"/>	Drawing <input type="checkbox"/>	Tribal Knowledge <input type="checkbox"/>	Rushing <input type="checkbox"/>	Heat Treat <input type="checkbox"/>	Cut Too Short <input type="checkbox"/>	Mislabeled <input type="checkbox"/>	Finish <input type="checkbox"/>	LOA <input type="checkbox"/>	Product Improvement <input type="checkbox"/>	Wave/Twist in Tube <input type="checkbox"/>	Instructions Incomplete/Unclear <input type="checkbox"/>	Fit/Function <input type="checkbox"/>	Misread <input type="checkbox"/>	Substation <input type="checkbox"/>	Process Improvement <input type="checkbox"/>	Marks/Chatter <input type="checkbox"/>	Drill Holes <input type="checkbox"/>	Misaligned/off center <input type="checkbox"/>	Turning Sequence <input type="checkbox"/>	Past Expiry Date <input type="checkbox"/>	Manufacturing Process <input type="checkbox"/>	OTHER : _____				Misidentified <input type="checkbox"/>	Past Due <input type="checkbox"/>				
Environment <input type="checkbox"/>	No Re-verification <input type="checkbox"/>	Pressure/Forced <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>	Power Loss/Surge <input type="checkbox"/>	Positioned Wrong <input type="checkbox"/>																																																																						
Design <input checked="" type="checkbox"/>	Operator <input type="checkbox"/>	Bending <input type="checkbox"/>	Set-up <input type="checkbox"/>	Folio/Program <input type="checkbox"/>	Outside Dimensions <input type="checkbox"/>																																																																						
Doc/Data <input type="checkbox"/>	Offset/Setup <input type="checkbox"/>	Centre Not Concentric <input type="checkbox"/>	BOM/Route <input type="checkbox"/>	Grain <input type="checkbox"/>	Over/Under tolerance <input type="checkbox"/>																																																																						
Equip/Tooling <input type="checkbox"/>	Supplier <input type="checkbox"/>	Cracks <input type="checkbox"/>	Broken/Damage/Defect <input type="checkbox"/>	Weld <input type="checkbox"/>	Part Incorrect <input type="checkbox"/>																																																																						
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Substation <input type="checkbox"/>	Process Improvement <input type="checkbox"/>	Marks/Chatter <input type="checkbox"/>	Drill Holes <input type="checkbox"/>	Misaligned/off center <input type="checkbox"/>	Turning Sequence <input type="checkbox"/>																																																																						
Past Expiry Date <input type="checkbox"/>	Manufacturing Process <input type="checkbox"/>	OTHER : _____																																																																									
Misidentified <input type="checkbox"/>	Past Due <input type="checkbox"/>																																																																										

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. <u>RBW6705G00632-3G Rev. N/A</u> NCR No. _____		DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube <input type="checkbox"/></td> <td style="border: none;">Cross tube <input type="checkbox"/></td> <td style="border: none;">Water Jet <input type="checkbox"/></td> <td style="border: none;">Engineering <input type="checkbox"/></td> </tr> <tr> <td style="border: none;">Machining <input type="checkbox"/></td> <td style="border: none;">Small Fab <input type="checkbox"/></td> <td style="border: none;">Prod. Eng. Coord. <input type="checkbox"/></td> <td style="border: none;">Quality <input type="checkbox"/></td> </tr> <tr> <td style="border: none;">Thermoforming <input type="checkbox"/></td> <td style="border: none;">Finishing <input type="checkbox"/></td> <td style="border: none;">Rec/Store/Packaging <input type="checkbox"/></td> <td style="border: none;">Other <input type="checkbox"/></td> </tr> <tr> <td style="border: none;">Large Fab <input type="checkbox"/></td> <td style="border: none;">Composite <input type="checkbox"/></td> <td style="border: none;">Supplier <input type="checkbox"/></td> <td></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Cross tube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval July 27, 2018																		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																	
RBW6705G00632-3G-13 Dowel pins must be replaced with dowel pins 0.500" long (drawing calls out 0/750" long) Use McMaster 90145A505 or equivalent				- This deviation is acceptable. - The drawing will be updated to reflect this change. - The fit, form and function of the part will be as originally intended.																					
Root Cause		FAULT CATEGORY																							
Environment	<input type="checkbox"/>	No Re-verification	<input type="checkbox"/>	Pressure/Forced	<input type="checkbox"/>	Temperature/Cure	<input type="checkbox"/>	Power Loss/Surge	<input type="checkbox"/>	Positioned Wrong															
Design	<input checked="" type="checkbox"/>	Operator	<input type="checkbox"/>	Bending	<input type="checkbox"/>	Set-up	<input type="checkbox"/>	Folio/Program	<input type="checkbox"/>	Outside Dimensions															
Doc/Data	<input type="checkbox"/>	Offset/Setup	<input type="checkbox"/>	Centre Not Concentric	<input type="checkbox"/>	BOM/Route	<input type="checkbox"/>	Grain	<input type="checkbox"/>	Over/Under tolerance															
Equip/Tooling	<input type="checkbox"/>	Supplier	<input type="checkbox"/>	Cracks	<input type="checkbox"/>	Broken/Damage/Defect	<input type="checkbox"/>	Weld	<input type="checkbox"/>	Part Incorrect															
Handling/Pre	<input type="checkbox"/>	Training	<input type="checkbox"/>	Crimp/Kink/Ripple/Wave	<input type="checkbox"/>	Inspection Incomplete/Unqualified	<input type="checkbox"/>	Wrong Stock Pulled	<input type="checkbox"/>	Part Lost/Missing															
Material	<input type="checkbox"/>	Use for Testing	<input type="checkbox"/>	Cuffs	<input type="checkbox"/>	Contamination	<input type="checkbox"/>	Out of Sequence	<input type="checkbox"/>	Part Moved															
Internal Transport	<input type="checkbox"/>	Poor Information	<input type="checkbox"/>	Crushing	<input type="checkbox"/>	Countersink	<input type="checkbox"/>	Off-set	<input type="checkbox"/>	Drawing															
Tribal Knowledge	<input type="checkbox"/>	Rushing	<input type="checkbox"/>	Heat Treat	<input type="checkbox"/>	Cut Too Short	<input type="checkbox"/>	Mislabeled	<input type="checkbox"/>	Finish															
LOA	<input type="checkbox"/>	Product Improvement	<input type="checkbox"/>	Wave/Twist in Tube	<input type="checkbox"/>	Instructions Incomplete/Unclear	<input type="checkbox"/>	Fit/Function	<input type="checkbox"/>	Misread															
Substation	<input type="checkbox"/>	Process Improvement	<input type="checkbox"/>	Marks/Chatter	<input type="checkbox"/>	Drill Holes	<input type="checkbox"/>	Misaligned/off center	<input type="checkbox"/>	Turning Sequence															
Past Expiry Date	<input type="checkbox"/>	Manufacturing Process	OTHER :																						
Misidentified	<input type="checkbox"/>	Past Due																							